

RILSAN®

BESN BLACK P210 TL

PA11-HIP, EHL, 22-007

Rilsan® BESN BLACK P210 TL resin is a polyamide 11 produced from a renewable source. This black grade is plasticized and designed for extrusion.

Rilsan® BESN BLACK P210 TL resin falls into the PA11-PHLY category according to DIN 73378 and fulfills all specifications according to DIN 74324, ISO 7628, NFR 12632, and SAEJ844.

The biobased carbon content of **Rilsan® BESN BLACK P210 TL resin** is measured at 89% according to ASTM D6866.

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
MECHANICAL PROPERTIES			
Tensile Modulus	- / 600	MPa	ISO 527-1/-2
	- / 87000	psi	
Yield Stress	- / 32	MPa	ISO 527-1/-2
	- / 4640	psi	
Yield Strain	- / 31	%	ISO 527-1/-2
Nominal Strain at Break	- / >50	%	ISO 527-1/-2
Charpy Impact Strength, +23°C	No Break / No Break	kJ/m²	ISO 179/1eU
Charpy Impact Strength, -30°C	No Break / No Break	kJ/m²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / 76	kJ/m²	ISO 179/1eA
	- / 36.2	ftlb/in²	
Charpy Notched Impact Strength, -30°C	- / 10	kJ/m²	ISO 179/1eA
	- / 4.76	ftlb/in²	
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	184 / *	°C	ISO 11357-1/-3
Temp. of Deflection Under Load, 1.80 MPa	45 / *	°C	ISO 75-1/-2
	113 / *	°F	
Temp. of Deflection Under Load, 0.45 MPa	110 / *	°C	ISO 75-1/-2
	230 / *	°F	
OTHER PROPERTIES			
%Bio-Based	89	-	ASTM D6866
Density	1030 / 1030	kg/m³	ISO 1183
	1.03 / 1.03	g/cm³	

MAIN APPLICATIONS:

- Fluid transportation
- Tubing for use in motor vehicle

PACKAGING:

This grade is delivered dried in sealed packaging (25 kg bags) ready to be processed.

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Source: automatically generated TDS from Material Database on 20-02-2024

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SHELF LIFE:

Two years from the delivery. For any use above this limit, please refer to our technical services.

Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 230°C / 250°C / 280°C.

- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-8 hours at 80-90°C.

PROCESSING Profile Extrusion, Other Extrusion	Headquarters: Arkema France 420 rue d'Estienne d'Orves 92705 Colombes Cedex France T +33 (0)1 49 00 80 80 hpp.arkema.com Arkema Inc. – High Performance Polymers 900 First Avenue King of Prussia, PA 19406 Tel.: +1 610 205 7000 hpp.arkema.com
DELIVERY FORM Pellets	
ADDITIVES Lubricants, Plasticizer	
SPECIAL CHARACTERISTICS Bio-Based, Heat Stabilized, Light Stabilized	
REGIONAL AVAILABILITY North America, Europe, Asia Pacific, South and Central America, Near East/Africa	

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