

RILSAN® BESNO MED

PA11,EHL,22-010

Rilsan® BESNO MED resin is a polyamide 11 produced from a renewable source. This grade dedicated to extrusion offers the highest quality and it is specifically designed to meet the stringent requirements of the medical applications such as minimally invasive devices.

Upon request, letters regarding USP Class VI compliance can be provided.

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
MECHANICAL PROPERTIES			
Tensile Modulus	- / 1200	MPa	ISO 527-1/-2
	- / 174000	psi	
Yield Stress	- / 40	MPa	ISO 527-1/-2
	- / 5800	psi	
Yield Strain	- / 6	%	ISO 527-1/-2
Nominal Strain at Break	- / >50	%	ISO 527-1/-2
Shore D Hardness, after 15 s	71 / *	-	ISO 868
Charpy Impact Strength, +23°C	- / No Break	kJ/m²	ISO 179/1eU
Charpy Impact Strength, -30°C	- / No Break	kJ/m²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / 15	kJ/m²	ISO 179/1eA
	- / 7.14	ftlb/in²	
Charpy Notched Impact Strength, -30°C	- / 13	kJ/m²	ISO 179/1eA
	- / 6.18	ftlb/in²	
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	186 / *	°C	ISO 11357-1/-3
OTHER PROPERTIES			
Density	1020 / 1020	kg/m³	ISO 1183
	1.02 / 1.02	g/cm³	

MAIN APPLICATIONS:

- Medical tubing
- Catheters

PACKAGING:

This grade is delivered dried in sealed packaging (44 lb bags) ready to be processed.

SHELF LIFE:

Two years from the delivery. For any use above this limit, please refer to our technical services.

Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 230°C / 250°C / 280°C.
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-8 hours at 65-80°C.

RILSAN[®] BESNO MED

PROCESSING Profile Extrusion, Other Extrusion	Headquarters: Arkema France 420 rue d'Estienne d'Orves 92705 Colombes Cedex France T +33 (0)1 49 00 80 80 hpp.arkema.com Arkema Inc. – High Performance Polymers 900 First Avenue King of Prussia, PA 19406 Tel.: +1 610 205 7000 hpp.arkema.com
DELIVERY FORM Pellets	
SPECIAL CHARACTERISTICS Bio-Based	
REGIONAL AVAILABILITY North America, Europe, Asia Pacific, South and Central America, Near East/Africa	

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