Polyether block **Pebax® Rnew® 30R51 SA 01 resin** is a thermoplastic elastomer made of flexible polyether and rigid polyamide based on renewable resources.

**Pebax® Rnew® 30R51 SA 01 resin** is an inherently antistatic polymer and can be dry blended or compounded with a polymer matrix to lower the surface resistivity of the final part. This grade is particularly recommended for PMMA matrices. This hydrophilic grade when extruded into either a thin film or laminated on to a substrate offers excellent permeability to moisture vapor while remaining waterproof.

The percentage of renewable carbon measured according to ASTM D6866 is 47 %.

Refractive index according to an internal method is 1.49.

| PROPERTIES                                     | DRY / COND | UNIT      | TEST STANDARD  |
|--|------------|-----------|----------------|
| MECHANICAL PROPERTIES                          |            | <u>-</u>  |                |
| Tensile Modulus                                | - / 59     | MPa       | ISO 527-1/-2   |
|  | - / 8560   | psi       |                |
| Stress at 50% Strain                           | -/7        | MPa       | ISO 527-1/-2   |
|  | - / 1020   | psi       |                |
| Strain at Break                                | -/>50      | %         | ISO 527-1/-2   |
| Strain at Break TPE                            | >300 / *   | %         | ISO 527-1/-2   |
| Stress at Break TPE                            | 16 / *     | MPa       | ISO 527-1/-2   |
|  | 2320 / *   | psi       |                |
| Shore D Hardness, after 15 s                   | 30 / *     | -         | ISO 868        |
| THERMAL PROPERTIES                             |            |           |                |
| Melting Temperature, 10°C/min                  | 150 / *    | °C        | ISO 11357-1/-3 |
| ELECTRICAL PROPERTIES                          |            |           |                |
| Volume Resistivity                             | 1E8 / 1E8  | Ohm*<br>m | IEC 62631-3-1  |
| Surface Resistivity                            | * / 1E9    | Ohm       | IEC 62631-3-2  |
| OTHER PROPERTIES                               |            |           |                |
| %Bio-Based                                     | 47         | -         | ASTM D6866     |
| Water Absorption, 23°C, immersion, equilibrium | 72 / *     | %         | ISO 62         |
| Humidity Absorption, 23°C, RH50%, equilibrium  | 2.5 / *    | %         | ISO 62         |
| Density  | 1010 / -   | kg/m³     | ISO 1183       |
|  | 1.01 / -   | g/cm³     |                |

# **MAIN APPLICATIONS:**

- Permanent antistatic additive for PMMA matrices
- · Breathable membranes
- Note: this grade is not recommended by Arkema for usage in medical applications

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### **PACKAGING:**

This grade is delivered dried in sealed packaging (25 kg bags) ready to be processed.

### SHELF LIFE:

Two years from the delivery. For any use above this limit, please refer to our technical services.

## **Processing conditions:**

- Typical melt temperature (Min / Recommended / Max): 200°C / 240°C / 270°C.
- Typical mold temperature: 25-60°C.
- Drying time and temperature (only necessary for bags opened for more than two hours): 4-6 hours at 65-75°C.

#### **Processing conditions:**

- Typical melt temperature (Min / Recommended / Max): 210°C / 220°C / 230°C.
- Drying time and temperature (only necessary for bags opened for more than two hours): 4-6 hours at 65-75°C.

| - Drying time and temperature (only necessary for bags opened for more than two flours). 4-6 flours at 65-75 C. |   |  |  |  |
|---|---|--|--|--|
| PROCESSING  | Headquarters: Arkema France 420 rue d'Estienne d'Orves 92705 Colombes Cedex France T +33 (0)1 49 00 80 80 hpp.arkema.com  Arkema Inc. – High Performance Polymers 900 First Avenue King of Prussia, PA 19406 Tel.: +1 610 205 7000 hpp.arkema.com |  |  |  |
| Injection Molding, Other Extrusion  |   |  |  |  |
| DELIVERY FORM   |   |  |  |  |
| Pellets   |   |  |  |  |
| SPECIAL CHARACTERISTICS   |   |  |  |  |
| Anti-Static, Bio-Based, Heat Stabilized   |   |  |  |  |
| REGIONAL AVAILABILITY   |   |  |  |  |
| North America, Europe, Asia Pacific, South and Central<br>America, Near East/Africa                             |   |  |  |  |

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