

# RILSAN® BMN G8 TLDA

PA11, MHLRS, 22-010 CD

**Rilsan® BMN G8 TLDA resin** is a polyamide 11 produced from a renewable source. This grade is designed for injection molding with improved friction properties and approved for drinking water contact : WRAS (UK).

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Molding Shrinkage, parallel	1.8 / *	%	ISO 294-4, 2577
Molding Shrinkage, normal	1.9 / *	%	ISO 294-4, 2577
MECHANICAL PROPERTIES			
Tensile Modulus	- / 1500	MPa	ISO 527-1/-2
	- / 218000	psi	
Yield Stress	- / 40	MPa	ISO 527-1/-2
	- / 5800	psi	
Yield Strain	- / 10	%	ISO 527-1/-2
Nominal Strain at Break	- / >50	%	ISO 527-1/-2
Shore D Hardness, after 15 s	72 / *	-	ISO 868
Charpy Impact Strength, +23°C	- / No Break	kJ/m²	ISO 179/1eU
Charpy Impact Strength, -30°C	- / No Break	kJ/m²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / 14	kJ/m²	ISO 179/1eA
	- / 6.66	ftlb/in²	
Charpy Notched Impact Strength, -30°C	- / 11	kJ/m²	ISO 179/1eA
	- / 5.23	ftlb/in²	
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	186 / *	°C	ISO 11357-1/-3
OTHER PROPERTIES			
Density	1030 / 1030	kg/m³	ISO 1183
	1.03 / 1.03	g/cm³	

## MAIN APPLICATIONS:

- Water meter parts

## PACKAGING:

This grade is delivered dried in sealed packaging (25 kg bags) ready to be processed.

## SHELF LIFE:

Two years from the delivery. For any use above this limit, please refer to our technical services.

Arkema France - A French "société anonyme", registered in the Nanterre (France) Trade and Companies Register under the number 319 632 790 SDC/11-2018  
Source: automatically generated TDS from Material Database on 20-02-2024

# RILSAN®

## BMN G8 TLDA

### Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 210°C / 230°C / 280°C.
- Mold temperature : 20 - 60°C

- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-6 hours at 80-90°C.

<b>PROCESSING</b> Injection Molding	<b>Headquarters:</b> Arkema France 420 rue d'Estienne d'Orves 92705 Colombes Cedex France T +33 (0)1 49 00 80 80 hpp.arkema.com  Arkema Inc. – High Performance Polymers 900 First Avenue King of Prussia, PA 19406 Tel.: +1 610 205 7000 hpp.arkema.com
<b>DELIVERY FORM</b> Pellets	
<b>ADDITIVES</b> Release agent	
<b>SPECIAL CHARACTERISTICS</b> Bio-Based, Heat Stabilized, Light Stabilized	
<b>REGIONAL AVAILABILITY</b> North America, Europe, Asia Pacific, South and Central America, Near East/Africa	

The statements, technical information and recommendations contained herein are believed to be accurate as of the date hereof. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, ARKEMA expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information; NO WARRANTY OF FITNESS FOR ANY PARTICULAR PURPOSE, WARRANTY OF MERCHANTABILITY OR ANY OTHER WARRANTY, EXPRESSED OR IMPLIED, IS MADE CONCERNING THE GOODS DESCRIBED OR THE INFORMATION PROVIDED HEREIN. The information provided herein relates only to the specific product designated and may not be applicable when such product is used in combination with other materials or in any process. The user should thoroughly test any application before commercialization. Nothing contained herein constitutes a license to practice under any patent and it should not be construed as an inducement to infringe any patent and the user is advised to take appropriate steps to be sure that any proposed use of the product will not result in patent infringement.